

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property Organization  
International Bureau



(43) International Publication Date  
31 October 2002 (31.10.2002)

(10) International Publication Number  
**WO 02/086391 A1**

(51) International Patent Classification<sup>7</sup>:

F24F 3/14

(74) Agents: FENSTER, Paul et al.; Fenster and Company Patent Attorneys Ltd., P.O. Box 10256, 49002 Petach Tikva (IL).

(21) International Application Number:

PCT/IL01/00374

(22) International Filing Date:

23 April 2001 (23.04.2001)

(81) Designated States (*national*): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW.

(25) Filing Language:

English

(26) Publication Language:

English

(84) Designated States (*regional*): ARIPO patent (GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, TR), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).

(71) Applicant (*for all designated States except US*):  
DRYKOR LTD. [IL/IL]; P.O. Box 17, 30300 Atlit (IL).

Published:

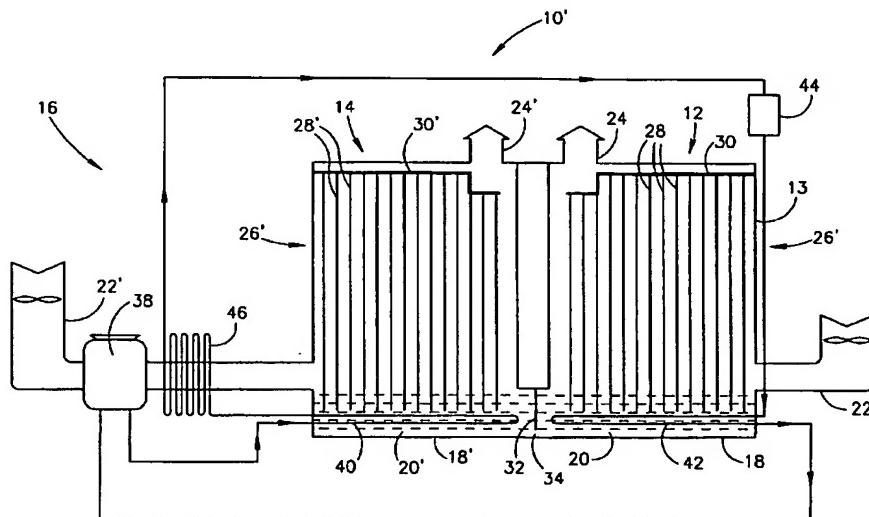
— with international search report

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(54) Title: APPARATUS FOR CONDITIONING AIR



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(57) Abstract: A dehumidification method comprising: providing a liquid desiccant (20) at a first location (18); removing moisture from the liquid desiccant at the first location to a first source of air (22, 24); providing liquid desiccant (20') at a second location (18'); said liquid desiccant at said second location (18') being in fluid communication with the liquid desiccant at the first location (18); absorbing moisture by the liquid desiccant at the second location from a second source of air (22', 24'); and transferring moisture from the first location (18) to the second location (18') substantially only by diffusion and gravity.

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*For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.*

APPARATUS FOR CONDITIONING AIR**FIELD OF THE INVENTION**

The invention relates to systems for conditioning air utilizing a liquid desiccant.

**BACKGROUND OF THE INVENTION**

5       The use of liquid desiccants in dehumidifier systems, both with and without associated heat pumps is well known.

In general, liquid dehumidifier systems comprise a dehumidifying section, in which air to be dehumidified contacts a liquid desiccant having a relatively low level of moisture and a regenerating section in which outside air contacts a liquid desiccant having a relatively high  
10      level of liquid desiccant. In the dehumidifying section moisture is removed from the air and adsorbed by the liquid desiccant. In the regenerating section, moisture is transferred from the moisture-rich liquid desiccant to the outside air. Means are generally provided for transferring at least moisture from the dehumidifying section to the regenerating section. In much of the prior art this transfer is provided by at least one pump which transfers moisture rich desiccant  
15      from the dehumidifying section to the regenerating section. Generally, liquid desiccant is also transferred from the regenerating section to the dehumidifying section, to restore the desiccant lost when the moisture rich desiccant is transferred in the opposite direction. This is generally required, since in the steady state, the concentrations and amounts of desiccant on both sides is constant.

20       Applicants PCT patent publication WO 00/55546 and a PCT patent application, filed concurrently herewith and entitled "DEHUMIDIFIER/AIR-CONDITIONING SYSTEM", the disclosures of which are incorporated by reference, describe various dehumidifying systems having one or more of various improvements. A heat pump is used to pump heat from the dehumidifying section to the regenerating section. This can result in the conditioned air being  
25      cooled as well as dehumidified. In some embodiments, an additional radiator (additional to those present in the regenerating and dehumidifying sections) is provided for the heat pump to remove additional heat from the refrigerant in the heat pump. This radiator can be placed at the entrance of the outside air to the regenerating section to thereby pre-heat this air utilizing an additional radiator. This preheating improves the efficiency of the system. Alternatively or  
30      additionally, the additional radiator can be placed at the outlet of the dehumidifying section to heat the conditioned air. Thus, in this system, the conditioned air is heated as well as dehumidified. In some embodiments described, means are provided for switching the system between a cooling/dehumidifying function and a heating/dehumidifying function.

Additionally, in some embodiments, means are provided for converting the system into a heating/humidifying system.

In some embodiments disclosed in these applications, each of the dehumidifying and regenerating sections is provided with a reservoir from which liquid desiccant is taken to be used in the respective dehumidification or regeneration process. After the process, the desiccant is returned to the same respective reservoir. In some embodiments disclosed, a small aperture (or apertures) connects the two reservoirs. In these embodiments, the aperture is designed such that only moisture passes from the dehumidifier reservoir to the regenerator reservoir. In the steady state, there is no net transfer of desiccant ions between the reservoirs, via the aperture. Furthermore, such systems can be produced so that liquid transfer is only via the aperture and no pumps are used to transfer liquid between the reservoirs.

In general, in the prior art, pumps are used to pump liquid from the reservoirs to a higher position from which the liquid is dripped or sprayed into a regenerating or a dehumidifying chamber. Fans are generally used to introduce air into the dehumidifying and regenerating chambers.

Some of the features described above with respect to WO 00/55546 and the concurrently filed application were previously described in WO 99/26025, WO 99/26062 and their US counterparts Serial Nos. 09/554,397 and 09/554,398. The disclosures of all of these publications are incorporated herein by reference.

## 20 SUMMARY OF THE INVENTION

As indicated above, the prior art systems include pumps that pump liquid from the reservoirs to the regenerating or dehumidifying chambers.

In accordance with an aspect of some embodiments of the present invention, pump-less transfer is provided.

According to an aspect of the invention, transfer of moisture from a region where it is removed from the air to be dehumidified to the region where it is transferred to ambient (outside) air is substantially only by diffusion and gravity.

In an embodiment of the invention, the excess moisture travels, by diffusion, under the influence of a concentration gradient, from the location at which the moisture is removed (dehumidifying section) to a first reservoir in which the concentration of desiccant is higher than that in said location. This difference of concentration is generated by the absorption of moisture from the air to be conditioned.

The moisture is then transferred to a second reservoir in the regenerator, for example,

via a hole that is designed so that there is only a net flow of moisture ions and no net flow of desiccant ions. The increased volume of liquid in the first reservoir causes the flow of low concentration desiccant from the first to the second reservoir. However, since the concentration of desiccant in the second reservoir is higher than in the first reservoir, there is a  
5 reverse flow of desiccant ions, to provide substantially zero net flow of desiccant ions. The second reservoir is heated to increase the evaporation of the moisture, and this heated liquid is further concentrated at a second location at which this moisture is transferred to "outside' air. This concentration causes a further diffusion of the moisture to the second location from the second reservoir.

10 As indicated above, the liquid desiccant can be maintained in the first and second locations by a wicking system which also serves as the medium for transferring the moisture from regions of low concentration liquid desiccant to high concentration liquid desiccant (between the locations and the reservoirs).

According to an aspect of the invention, wicking action is used to draw the liquid  
15 desiccant from the reservoirs to regions in which that are in contact with the air used in the dehumidifying/regenerating processes. The wicking material also allows for the transfer of moisture in either an upward or downward direction, by diffusion, in response to gradients of concentration in the liquid desiccant. In some embodiments, the wicking action is provided by sheets of material, through which air to be dehumidified or ambient air passes. In other  
20 embodiments the air flows along the surface of the material. In some embodiments of the invention, the wicking material is mounted on a heat conducting structure, to efficiently transfer heat between the reservoir and the liquid desiccant in the wicking material.

In some embodiments of the invention, a heat pump is used to transfer heat from the dehumidifying section to the regenerating section. In particular, the heat pump may have its  
25 respective heat exchangers in the reservoirs of the two sections.

In other embodiments of the invention, the heat pump is dispensed with, and the liquid in the regenerator reservoir is heated by an external heating source. While this is less efficient than using a heat-pump, in some embodiments as, for example, in cold areas, where overall heating of the air is not objectionable, this reduced efficiency is acceptable, given the lower  
30 cost of such a system. In some cases, the heat used for the regeneration is available without additional cost as waste heat from various sources, resulting in a high overall efficiency.

In some embodiments of the invention, the heated dried air is cooled by heat exchange with ambient air, to provide air at a temperature somewhat hotter than the temperature of the

ambient air, but at a much lower humidity. If this air is cooled by evaporation cooling, as known in the art, the air temperature can be reduced below the ambient air temperature, optionally at a lower temperature. While cooling based on dehumidifying, heat exchange and evaporation cooling is generally known in the art, it is especially attractive when waste heat is 5 available, using a system according to exemplary embodiments of the present invention, since such a system will give "free" cooling, since no pumps are necessary and there is only a need for fans to move the air. The only major energy source is the waste heat that is used to power the system.

In some embodiments of the invention, the aperture method of transferring moisture 10 between the reservoirs, as described in the above referenced publications and applications is used. In such systems, there is no pumping of the desiccant liquid necessary. This is a significant advantage since many desiccant liquids are corrosive.

It should be understood that the use of wicking, rather than lifting by pumps, in the regenerating and/or dehumidifying sections is applicable to substantially any liquid desiccant 15 dehumidifying system and not only to the systems described in the above referenced prior art. There is thus provided, in accordance with an exemplary embodiment of the invention, a moisture transfer element for a system for conditioning air, comprising:

a reservoir containing liquid desiccant;  
a housing defining a chamber and having an air inlet and an air outlet; and  
20 a wicking structure comprising wicking material that wicks liquid desiccant or components thereof between the reservoir and the chamber, such that air that enters the chamber via the inlet contacts liquid desiccant transported to the chamber from the reservoir, prior to leaving the chamber.

In an embodiment of the invention, the wicking material comprises at least one sheet 25 of said wicking material having one end in the liquid desiccant in the reservoir, at least a portion of the wicking material being in the chamber.

Optionally, the wicking structure comprises a heat conducting structure that contacts the liquid desiccant in the reservoir and the wicking material in the chamber. Optionally, the 30 heat conducting structure blocks air. Optionally, the heat conducting structure comprises a heat conducting metal.

Optionally, the heat conducting structure is formed with apertures through which air can pass. Optionally, the heat conducting structure comprises a heat conducting metal.

In an embodiment of the invention, the wicking structure is oriented such that air

passing through the chamber passes along a surface of the wicking material. Alternatively, wicking structure is oriented such that air passing through the chamber passes through the wicking material.

In an embodiment of the invention, no pumps are used to transport the liquid desiccant between the reservoir and the chamber. Optionally, transportation of liquid desiccant or its components between the reservoir and the chamber is by wicking or by diffusion only.

There is further provided, in accordance with an embodiment of the invention, a system for conditioning air comprising:

a dehumidifying section and a regenerating section, at least one of which comprises a moisture transfer element according to the invention, as defined above.

Optionally, both the dehumidifying and regenerating sections comprise a moisture transfer element according of the invention, as defined herein.

In an embodiment of the invention, liquid desiccant reservoirs in the dehumidifying and regenerating sections are connected by at least one aperture, the size of said aperture being such that, in a steady state condition, no net amount of desiccant ions are transported between the reservoirs. Optionally, transport of liquid desiccant or its components between the reservoirs is only via said at least one aperture.

Optionally, no pumps are used to transfer liquid desiccant between the dehumidifying and regenerating sections.

Optionally, transfer of liquid desiccant or its components is by diffusion or gravity fed flow only.

Optionally, the system includes a heater that heats liquid desiccant in said regenerator. Optionally, the system includes a liquid heat pump that transfers heat from liquid desiccant in the dehumidifying section to liquid desiccant in the regenerating section, said heater comprising a condenser of said heat pump.

there is further provided, in accordance with an embodiment of the invention, a method for conditioning air comprising:

providing a liquid desiccant at a first location;

removing moisture from the liquid desiccant at the first location to a first source of air;

providing liquid desiccant at a second location, said liquid desiccant at said second location being in fluid communication with the liquid desiccant at the first location;

absorbing moisture by the liquid desiccant at the second location from a second source of air; and

transferring moisture from the first location to the second location substantially only by diffusion and gravity.

5 Optionally, the method includes heating the liquid desiccant in the first location. Optionally, where the first location is in a regenerator for liquid desiccant and the second location is in a dehumidifier and including transferring heat, via a heat pump, from the dehumidifier to the regenerator.

#### BRIEF DESCRIPTION OF FIGURES

Exemplary, non-limiting embodiments of the invention are described in the following description, read with reference to the figures attached hereto. In the figures, identical and 10 similar structures, elements or parts thereof that appear in more than one figure are generally labeled with the same or similar references in the figures in which they appear. Dimensions of components and features shown in the figures are chosen primarily for convenience and clarity of presentation and are not necessarily to scale. The attached figures are:

Fig. 1 is a schematic representation of a dehumidifying system in accordance with an 15 exemplary embodiment of the invention;

Fig. 2 is a schematic representation of an alternative dehumidifying system, in accordance with an exemplary embodiment of the invention;

Fig. 3 is a schematic representation of a wicking system, useful in the embodiments of Figs 1 and 2, in accordance with an embodiment of the invention;

20 Fig. 4 is a schematic representation of a cooling system in which the embodiment of Fig. 1 is utilized, in accordance with an embodiment of the invention; and

Fig. 5 is a flow diagram of the operation of a cooling system, in accordance with an embodiment of the invention.

#### DETAILED DESCRIPTION OF EXEMPLARY EMBODIMENTS

25 Fig. 1 shows a schematic representation of an exemplary dehumidifier 10 in accordance with an embodiment of the invention. As indicated above, the use of wicking, in accordance with an aspect of the invention, can be applied to substantially any liquid dehumidifying system. For simplicity of illustration, a simple dehumidifier system, is used to illustrate this aspect of the invention. However, as indicated above, the principles described 30 herein can be used with a variety of different liquid desiccant, dehumidifier systems.

Dehumidifier 10 comprises a dehumidifying section 12 and a regenerating section 14.

Dehumidifying section 12 comprises a reservoir 18, in which a liquid desiccant 20 is held. This desiccant may comprise water together with a desiccant salt, or may comprise any

other liquid desiccant as known in the art. Dehumidifying section 12 comprises a housing 13 formed with an inlet 22 for introduction of air to be dehumidified and an outlet 24 for dehumidified air. Generally, the air is fan driven into the opening. For convenience of the drawings, inlet 22 is shown at the bottom of the housing and outlet 24 is shown at its top.  
5 However, in general, since the flow is from side to side, the inlet and outlet can be in the middle of the side walls of the housing.

A wick fed dehumidifying structure 26 is held within housing 13. In the embodiment shown a series of sheets 28 of wicking material are attached to a barrier 30. The lower end of sheets 28 sit within liquid desiccant 20, such that liquid desiccant is wicked up on sheets 28  
10 and moistens them. It should be understood that sheets 28 form a partial barrier to flow between inlet 22 and outlet 24 such that air, entering inlet 22, passes through the sheets and interacts with the liquid desiccant contained in them. Means, such as weights or a bracket, may be provided at the bottoms of sheets 28 to keep them from moving under the influence of the air passing through them.

15 Regenerating section 14 is constructed in a manner similar to that of dehumidifying section 12. For ease of reference like components are referred to with primed numbers corresponding to the reference numbers used to describe corresponding elements in dehumidifying section 12. Thus regenerating section 14 comprises a reservoir 18', in which a liquid desiccant 20' is held. This desiccant is of the same basic type as desiccant 20 in  
20 reservoir 18, except that the concentration and temperature of the desiccant is different. Regenerating section 14 comprises a housing 13' formed with an inlet 22' for introduction of ambient air, which is to carry away moisture from the regenerator. After humidification of the ambient air, the air exits from an outlet 24' for dehumidified air. Generally, the air is fan driven into the opening.

25 A wick fed dehumidifying structure 26' is held within housing 13'. In the embodiment shown a series of sheets 28' of wicking material are attached to a barrier 30'. The lower end of sheets 28 sit within liquid desiccant 20', such that liquid desiccant is wicked up on sheets 28' and moistens them. It should be understood that sheets 28' form a partial barrier to flow between inlet 22' and outlet 24' such that air, entering inlet 22', passes through the sheets and  
30 interacts with the liquid desiccant contained in them. Means, such as weights or a bracket, may be provided at the bottoms of sheets 28' to keep them from moving under the influence of the air passing through them.

A barrier 32 having an aperture 34 formed therein, separates reservoirs 18 and 18'. As

described in applicants above referenced publications and applications, if the aperture is properly sized, in the steady state there is no net flow of desiccant ions between reservoirs 18 and 18'. Only moisture ions have a net flow between the two reservoirs.

In operation, a concentration differential is formed between liquid desiccants 20 and 20'. As a result, the more concentrated desiccant 20 in dehumidifying section 12 absorbs moisture from the air being conditioned and the ambient air removes moisture from the desiccant 20'. In order to provide for the concentration differential required, a heater, shown schematically at 36 heats liquid desiccant 20'. This hotter liquid desiccant, when it contacts the air flowing through sheets 28', gives up some moisture and heat. A concentration differential then forms between the liquid desiccant in the sheets and the liquid desiccant in reservoir 18'. This concentration differential causes a net flow of water ions from the reservoir to the sheets. The liquid desiccant in the sheets also is cooled by the evaporation of the water.

This flow of water causes an increased concentration and reduced amount of desiccant in reservoir 18'. The drop in level of liquid desiccant cause a height equalizing flow of liquid desiccant from reservoir 18 to reservoir 18' via aperture 34. The flow includes both water and desiccant ions. In addition, the higher concentration of desiccant ions in reservoir 18' causes a diffusion of desiccant from reservoir 18' to reservoir 18. The net effect at steady state is no net flow of desiccant ions between the two reservoirs. However, at steady state, the concentration of desiccant ions in reservoir 18 is lower than that in reservoir 18'.

Liquid desiccant is wicked up by sheets 28 in the same manner as it is wicked up by sheets 28'. However, since liquid desiccant in reservoir 18 is at a lower temperature than that in reservoir 18', the desiccant in dehumidifying section 12 absorbs moisture from the air being conditioned. The liquid desiccant is also heated (and heats the air) in the dehumidifying process. In the steady state, there is a net flow of water down the sheet into the reservoir.

To summarize, once steady state is established, moisture is absorbed in the desiccant in sheets 28 in dehumidifying section 12 from the "room" air. By diffusion (and perhaps, to some extent, by gravity), this moisture travels down the sheets to reservoir 18. From reservoir 18 the moisture travels, again by gravity and to some extent by diffusion, to reservoir 18'. From reservoir 18' the moisture travels up sheet 28' (by diffusion) in regenerating section 14. Moisture is removed from the liquid desiccant by the outside air.

In an exemplary, but not limiting embodiment of the invention, the concentration at the desiccant concentration at the top of sheets 28 is (for example) 20%; the concentration in reservoir 18 is (for example) 25%; the concentration in reservoir 18' is 30% and the

concentration in sheets 28' is 35%.

Since a sheet of wicking material may not conduct heat well and the heat carrier by the water may not be sufficient to provide desiccant in the sheets at a desired temperature, it may be desirable to increase the conduction of heat between the respective reservoirs and the liquid  
5 desiccant in the sheets. One way of doing this is to provide an apertured metal support to which the sheets are attached. This support provides both heat conduction and physical support for the sheets. To improve conduction, the lower portions of the sheets should also be situated in the desiccant liquid in the reservoir. Alternatively, a large number of threadlike wicks supported by long wires are used. Further alternatively, the structure described below  
10 with reference to Fig. 3 is used.

Fig. 2 shows an alternative dehumidifier system 10', in accordance with another embodiment of the invention. Dehumidifier system 10' differs from dehumidifier 10 of Fig. 1 in that dehumidifier system 10' includes a heat pump generally denoted by reference number 16. Other than the effects of the heat pump, as described below (and in the publications and  
15 applications described above), the operation of dehumidifying section 12 and regenerating section 14 in dehumidifier 10' is similar in operation to the corresponding sections in dehumidifier 10 (Fig. 1). Heat pump 16 includes a compressor 38, a condenser 40 situated in liquid desiccant 20' in reservoir 18', an evaporator 42 situated in liquid desiccant 20 in reservoir 18 and an expansion valve 44 between the condenser and the evaporator. Heat pump  
20 16 by transferring heat from desiccant 20 to desiccant 20', provides two desirable effects, namely the removal of heat generated during the dehumidifying process and the heating of desiccant 20' to aid in the removal of moisture therefrom. In addition, an additional heat exchanger 46 (a secondary condenser) is preferably provided which removes additional heat from refrigerant in heat pump 16, following the removal of heat at condenser 40. Optionally,  
25 the air entering at inlet 22' is also heated by heat exchange from compressor 38. As described, this system dehumidifies and cools the conditioned air.

Alternatively, the additional heat exchanger can be placed at outlet 24 to heat the conditioned air. Such a system dehumidifies and heats the conditioned air.

Alternatively or additionally, a secondary evaporator (in a manner similar to the use of  
30 the secondary condenser 46 ) is placed at the air outlet of the regenerator , to condense water, so that hot and wet air is not emitted. This process can be used as a desalination process, with moisture removed from the exiting air being collected.

Alternatively, the dehumidifying system includes two additional heat exchangers and a

switching arrangement to switch between them to provide dehumidified conditioned air that is either heated or cooled. This embodiment parallels the embodiment shown in Fig. 4C of the above referenced concurrently filed PCT application. This is illustrative of how the present invention can be applied to different types of dehumidifying systems.

5 As indicated above, the liquid desiccant is cooled by the regeneration process (i.e., evaporation of part of its moisture cools the liquid desiccant) and heated by the dehumidifying process (condensation of the moisture heats the desiccant). The heating and cooling is counteracted by the action of heat pump 16 and (as to the heating) by heater 36 (Fig. 1). However, for most efficient operation, the thermal impedance between the  
10 condenser/evaporator/heating element, should be as low as possible.

Fig. 3 shows a cross sectional view of an embodiment of a wicking system 50 in accordance with an embodiment of the invention, looking down on the structure from the top. The wicking system comprises a plurality of heat conducting (e.g., metal) plates 52, optionally in the form of corrugated sheets. At least one side, and optionally both sides of the sheets are covered with a wicking material 54, which can be either cotton fabric or felt or a synthetic material or any material that will wick the liquid desiccant. Plates 52 are optionally spaced slightly apart, by a space 56. The lower ends of the metal plates are optionally attached to the respective condenser/evaporator/heating element (Figs. 1 and 2), so that they conduct heat between the desiccant wicked by the wicking material and the element. At the upper end, the  
15 space between the plates is capped (as by barrier 30 of Figs. 1 and 2) and wicking system 50 is oriented such that air must travel along the corrugations, in space 56, as shown by arrows 58. The corrugations (or other similar structure) are provided to increase the path of the air and its surface contact with the desiccant. However, plates 52 may also be flat. The spacing between the plates may be determined based on calculations of air resistance and dehumidification, or  
20 an optimal value may be determined experimentally.  
25

Alternatively, plates 52 may be formed with apertures and covered with the wicking material, such that air passes through the apertures. In this embodiment the plates are oriented similarly to the sheets 28 of Figs. 1 and 2, such that the air passes through the apertures. Other structures and configurations for supporting the wicking material in the chambers and configuring the wicking material will occur to persons of skill in the art.  
30

The support of the wicking material are optionally made of a material, such as, for example, a metal, which will provide good heat transfer from the heat exchanger in the liquid to the liquid on the wicking material and to the air. Different material may make differences in

the sensible/latent heat ratio. This unit can replace air conditioning in some cases where enough sensible heat is removed by the liquid and the supports. This unit can be used for desalination, while heat could be provided from sun or any other free heating source, and cooling is from the outside air.

5 Fig. 4 shows a system 60 (in block form) and Fig. 5 shows a flow chart 200 for an air-conditioning and/or dehumidifying system based dehumidifier 10 of Fig. 1, in accordance with an embodiment of the invention. Ambient air enters dehumidifier 10 and exits as dehumidified, heated air (102). The exiting air is optionally heated to high temperature, to increase the system efficiency and reduce the number of times the air has to be treated. The  
10 heated dehumidified air is then cooled (103) by transfer of heat in a heat exchanger 62 with outside air, to provide cooler dehumidified air. The cooled dehumidified air is not as cool as the conditioned air, but depending on the structure of the heat exchanger, it can be reasonably close to the temperature of the outside air used in the regenerator. In particular, if heat is exchanged between the heated dehumidified air and the air entering the regenerator, the  
15 amount of heat required from heater 36 (Fig. 1) can be reduced. Alternatively or additionally, heat can be transferred from the heated dehumidified air to water in a heat exchanger. The cooler dehumidified air is then evaporation cooled (104) (for example, by contacting it with water, as is well known in the art, in an evaporation cooler 64), resulting in air that has a lower enthalpy than the air that input the dehumidifier in the first place. This lower enthalpy can  
20 manifest itself as air that only dehumidified, by air that is cooled or by air that is both cooled and dehumidified.

While a single cycle is shown in Figs. 4 the cycle can be repeated (105) (utilizing all or part of the conditioned air) in order to provide a desired temperature/humidity. Eventually, the conditioned air exits (106) the system. It should be noted that if waste heat is available (as for  
25 example in an industrial facility), this heat can be used to heat desiccant 20' in reservoir 18'. Thus, the heating/dehumidification system would have relatively no cost, other than for fans for moving the air.

The invention has been described in the context of particular non-limiting embodiments. However, other combinations of air conditioning and dehumidifiers in  
30 accordance with the invention, as defined by the claims will occur to persons of skill in the art. For example, the principles defined herein can be applied to dehumidifiers of the types described in the above referenced application and publications as well as to many other dehumidifying systems known in the art. Additionally, while many features are shown in the

exemplary embodiments, some of these features, although desirable, are not essential.

In particular, while the embodiments shown in the above disclosure have wicked means for transferring the liquid desiccant from both reservoirs to the respective dehumidifying and regenerating chambers, the invention may include, for one of the 5 reservoirs, a pumping system to pump the desiccant into the chamber, as is known in the art.

As used in the claims the terms "comprise", "include" or "have" or their conjugates mean "including but not limited to".

**CLAIMS**

1. A moisture transfer element for a system for conditioning air, comprising:
  - a reservoir containing liquid desiccant;
  - 5 a housing defining a chamber and having an air inlet and an air outlet; and a wicking structure comprising wicking material that wicks liquid desiccant or components thereof between the reservoir and the chamber, such that air that enters the chamber via the inlet contacts liquid desiccant transported to the chamber from the reservoir, prior to leaving the chamber.
- 10 2. An element according to claim 1 wherein the wicking material comprises at least one sheet of said wicking material having one end in the liquid desiccant in the reservoir, at least a portion of the wicking material being in the chamber.
- 15 3. An element according to claim 1 or claim 2 wherein the wicking structure comprises a heat conducting structure that contacts the liquid desiccant in the reservoir and the wicking material in the chamber.
4. An element according to claim 3 wherein the heat conducting structure blocks air.
- 20 5. An element according to claim 4 wherein the heat conducting structure comprises a heat conducting metal.
6. An element according to claim 3 wherein the heat conducting structure is formed with  
25 apertures through which air can pass.
7. An element according to claim 6 wherein the heat conducting structure comprises a heat conducting metal.
- 30 8. An element according to any of the preceding claims in which said wicking structure is oriented such that air passing through the chamber passes along a surface of the wicking material.

9. An element according to any of claims 1-6 in which said wicking structure is oriented such that air passing through the chamber passes through the wicking material.

10. An element according to any of the preceding claims in which no pumps are used to  
5 transport the liquid desiccant between the reservoir and the chamber.

11. An element according to any of the preceding claims in which transportation of liquid desiccant or its components between the reservoir and the chamber is by wicking or by diffusion only.

10

12. A system for conditioning air comprising:

a dehumidifying section and a regenerating section, at least one of which comprises an element according to any of claims 1-11.

15

13. A system according to claim 12 wherein both the dehumidifying and regenerating sections comprise an element according to any of claims 1-11.

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14. A system according to claim 12 or claim 13 in which liquid desiccant reservoirs in the dehumidifying and regenerating sections are connected by at least one aperture, the size of said aperture being such that, in a steady state condition, no net amount of desiccant ions are transported between the reservoirs.

15. A system according to claim 14 in which transport of liquid desiccant or its components between the reservoirs is only via said at least one aperture.

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16. A system according to any of claims 12-15 in which no pumps are used to transfer liquid desiccant between the dehumidifying and regenerating sections.

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17. A system according to any of claims 12-15 in which transfer of liquid desiccant or its components is by diffusion or gravity fed flow only.

18. A system according to any of claims 12-17 and including a heater that heats liquid desiccant in said regenerator.

19. A system according to claim 18 comprising a liquid heat pump that transfers heat from liquid desiccant in the dehumidifying section to liquid desiccant in the regenerating section, said heater comprising a condenser of said heat pump.

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20. A dehumidification method comprising:

providing a liquid desiccant at a first location;

removing moisture from the liquid desiccant at the first location to a first source of air;

providing liquid desiccant at a second location, said liquid desiccant at said second 10 location being in fluid communication with the liquid desiccant at the first location;

absorbing moisture by the liquid desiccant at the second location from a second source of air; and

transferring moisture from the first location to the second location substantially only by diffusion and gravity.

15

21. A dehumidifying system according to claim 20 and including heating the liquid desiccant in the first location.

22. A dehumidifying system according to claim 21 wherein the first location is in a 20 regenerator for liquid desiccant and the second location is in a dehumidifier and including transferring heat, via a heat pump, from the dehumidifier to the regenerator.

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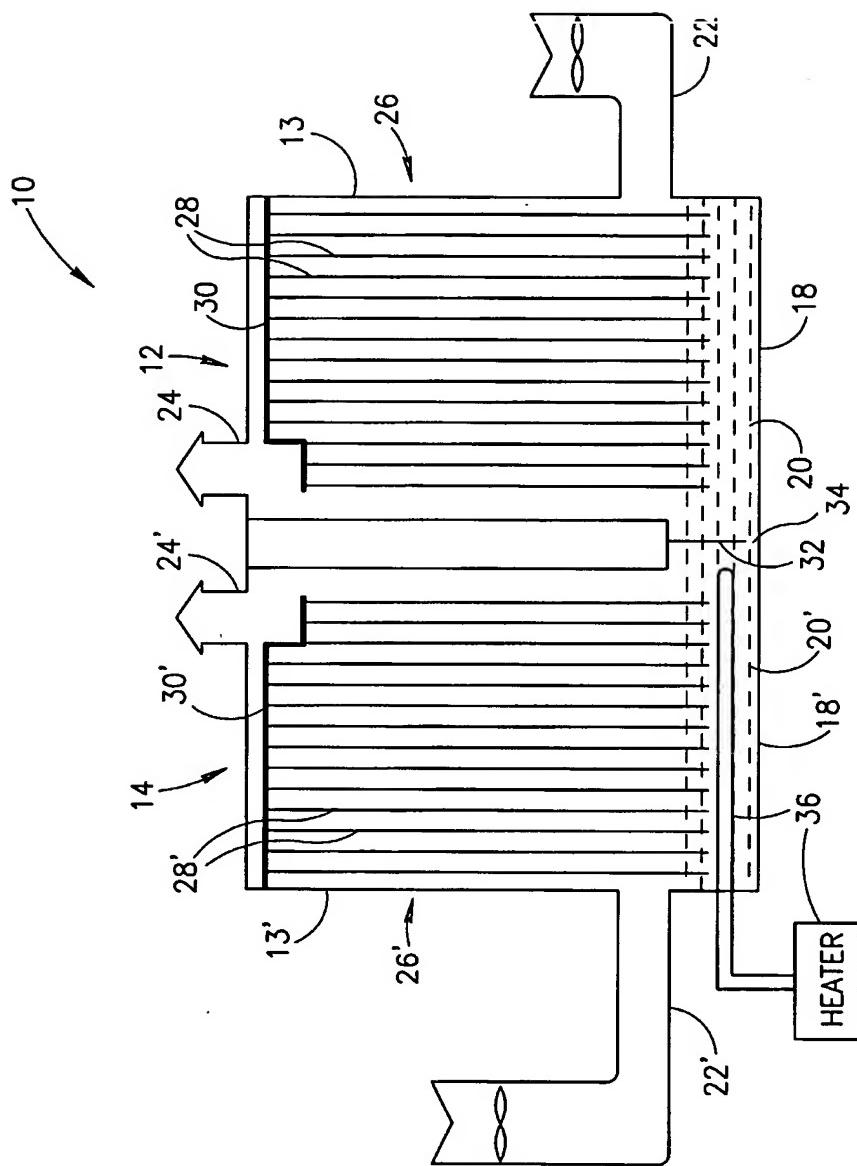


FIG.1

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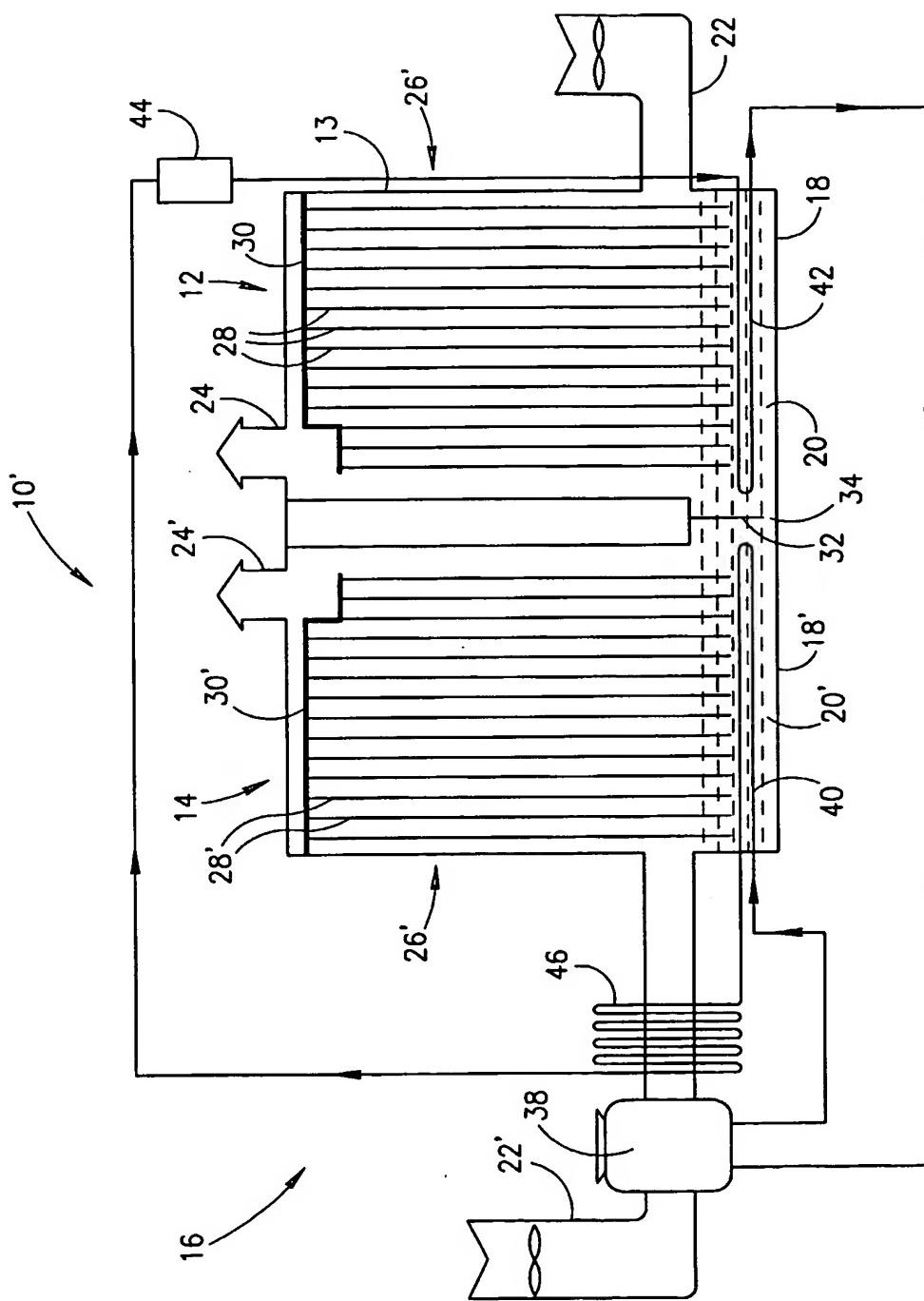


FIG.2

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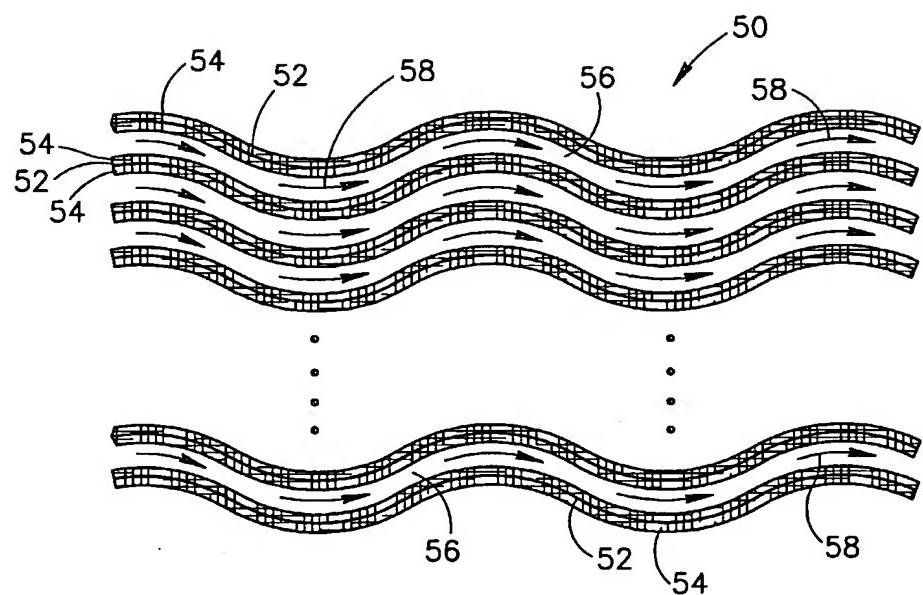


FIG.3

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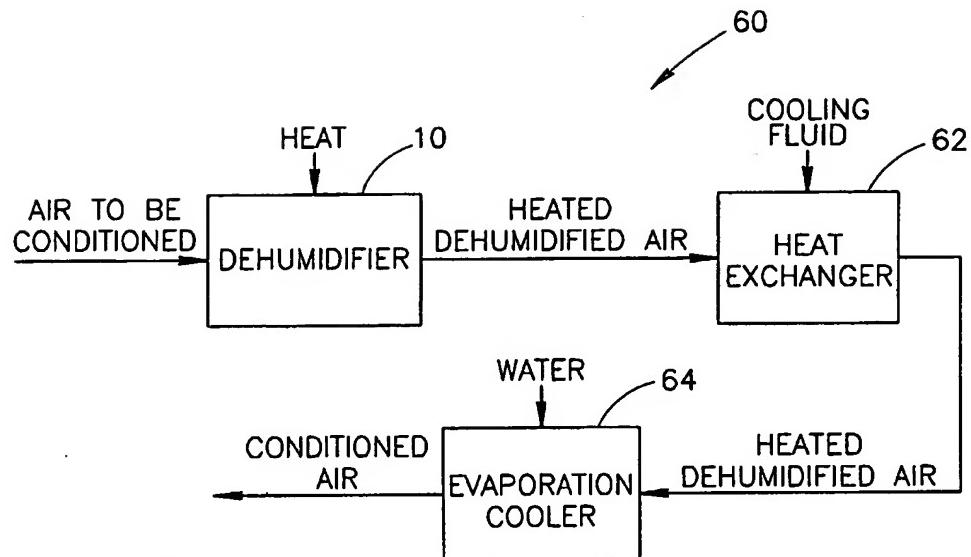


FIG.4

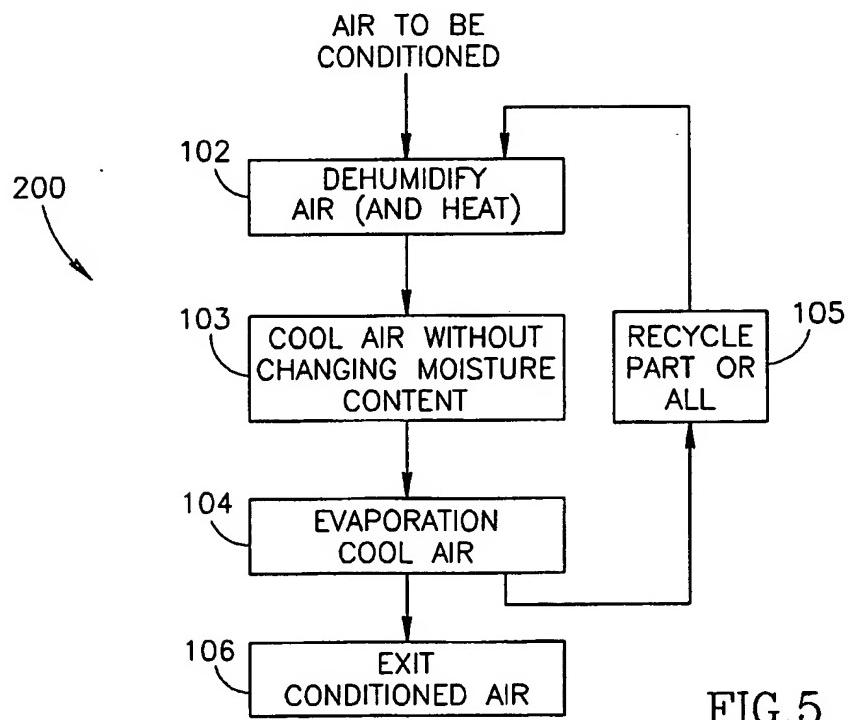


FIG.5

## INTERNATIONAL SEARCH REPORT

Int'l Application No  
PCT/IL 01/00374

**A. CLASSIFICATION OF SUBJECT MATTER**  
IPC 7 F24F3/14

According to International Patent Classification (IPC) or to both national classification and IPC

**B. FIELDS SEARCHED**

Minimum documentation searched (classification system followed by classification symbols)  
IPC 7 F24F

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, WPI Data, PAJ

**C. DOCUMENTS CONSIDERED TO BE RELEVANT**

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	US 3 311 355 A (RAIT JOSEPH M) 28 March 1967 (1967-03-28) column 2, line 36 - line 45	1,2,8-10
Y	column 3, line 35 - line 37 column 4, line 20 - line 32 figure 1	3,6,7, 11-18 4
Y	US 2 218 407 A (MEYERHOCFER CARL E) 15 October 1940 (1940-10-15) column 2, line 74 -column 3, line 4 figure 7	3,6,7
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Further documents are listed in the continuation of box C.

Patent family members are listed in annex.

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Date of the actual completion of the international search

2 January 2002

Date of mailing of the international search report

10/01/2002

Name and mailing address of the ISA

European Patent Office, P.B. 5818 Patentlaan 2  
NL - 2280 HV Rijswijk  
Tel. (+31-70) 340-2040, Tx. 31 651 epo nl.  
Fax: (+31-70) 340-3016

Authorized officer

De Graaf, J.D.

## INTERNATIONAL SEARCH REPORT

Int'l Application No  
PCT/IL 01/00374

C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT		
Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	WO 00 55546 A (FORKOSH MORDECHAI ;FORKOSH DAN (IL); DRYKOR LTD (IL); FORKOSH TOMY) 21 September 2000 (2000-09-21)	20
Y	abstract page 14, line 25 -page 15, line 17 figure 4 ---	11-18
A	EP 0 217 656 A (ORMAT TURBINES) 8 April 1987 (1987-04-08) ---	
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